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UNIT V - CNC MACHINE TOOLS AND PART PROGRAMMING

Numerical Control (NC) machine tools – CNC types, constructional details, special features, machining centre, part programming fundamentals CNC – manual part programming – micromachining – wafer machining

1. Hajra Choudhury, "Elements of Workshop Technology", Vol.II., Media Promoters
2. Rao. P.N "Manufacturing Technology - Metal Cutting and Machine Tools", Tata McGraw-Hill, New Delhi, 2003.





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